NIDEC MOTOR CORPORATION
8050 WEST FLORISSANT AVE.
ST. LOUIS, MO 63136

DATE: 2/25/2016

P.O. NO.: FE85
Order/Line NO.: 23440 MN 100

TO:

Model Number: FE85
Catalog Number:
Horiz. XP Premium Eff. Config.
CONF,MOTOR,HORIZ XP PRE EFF

REVISIONS:
(NONE)

ALL DOCUMENTS HEREIN ARE CONSIDERED CERTIFIED BY NIDEC MOTOR CORPORATION.
THANK YOU FOR YOUR ORDER AND THE OPPORTUNITY TO SERVE YOU.

Features:

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Horsepower ..............  00025.00 ~ KW: 18.65
Enclosure ...............  TEFC
Poles ...................  04 ~ RPM: 1800
Frame Size ..............  284~T
Phase/Frequency/Voltage..  3~060~230/460 ~ Random Wound
Service Factor ..........  1.15
Insulation Class ........  Class "F" ~ Insulife 2000
Altitude In Feet (Max) ..  3300 Ft.(1000 M)
Ambient In Degree C (Max)  +40 C
Assembly Position .......  "F-1" Assembly Position
Efficiency Class ........  Premium Efficiency
Application .............  Unknown
Customer Part Number ....
Hazardous Location Info:
Division 1 ~ Class I ~ Group D
Class II N/A ~ Group N/A ~ T2B Temp Code
"AK" Dimension (Inches).. NA
Temperature Rise (Sine Wave): "B" Rise @ 1.0 SF (Resist)
Starting Method .........  Direct-On-Line Start
Duty Cycle ..............  Continuous Duty
Efficiency Value ........  93.6 % ~ Typical
Load Inertia (lb-ft2): NEMA ~ NEMA Inertia: 122.00 ~ 1.00
Number Of Starts Per Hour: NEMA
Motor Type Code .........  LCE
Rotor Inertia (LB-FT²)        3.53 LB-FT²
Qty. of Bearings PE (Shaft)   1
Qty. of Bearings SE (OPP)     1
Bearing Number PE (Shaft)     6310-J/C3
Bearing Number SE (OPP)       6210-J/C3
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Accessories:
Corro-Duty
.
Standard Leadtime: 7-8 WEEKS
Est. Weight (lbs ea): 390 ~ F.O.B.: Monterrey, Mexico

USE THE DATA PROVIDED BELOW TO SELECT THE APPROPRIATE DIMENSION PRINT

Horsepower	25
Pole(s)	04
Voltage(s)	460-230
Frame Size	284T
Shaft U Diameter	1.875
Outlet Box AF	3.88
Outlet Box AA	2.00

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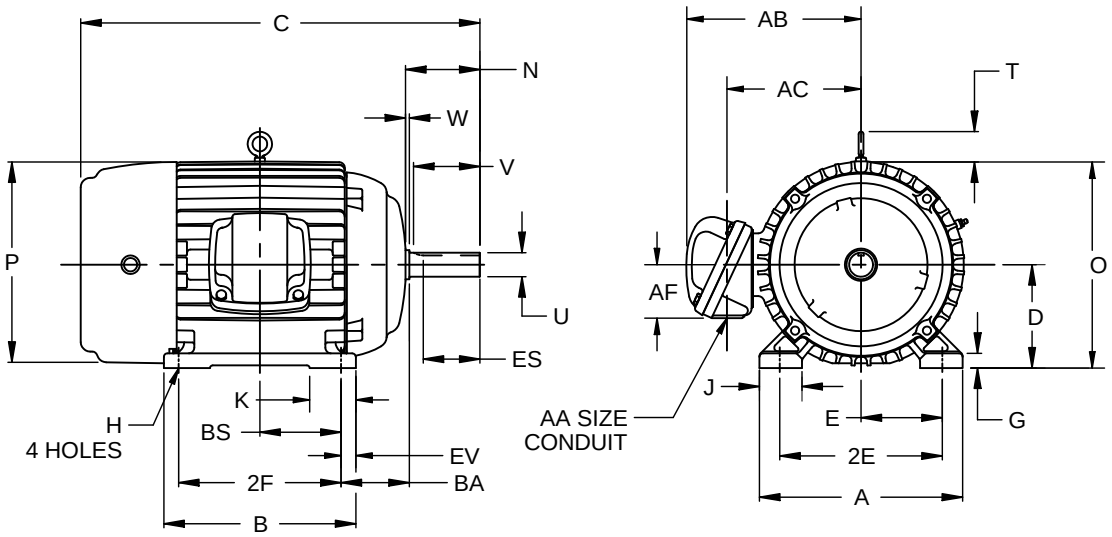
EFFECTIVE: 09-MAY-14	DIMENSION PRINT	PRINT: 07-2770
SUPERSEDES: 07-JUN-11	FRAME: 280T, TS BASIC TYPE: LC, NC	SHEET: 1 OF 1



ALL DIMENSIONS ARE IN INCHES AND MILLIMETERS

	UNITS	A	B	D -.06	E	2E ±.03	G	H +.05	J	O	P^2
	IN	14.00	13.00	7.00	5.50	11.00	1.00	.53	2.88	14.16	14.31
	MM	356	330	178	140	279	25	13	73	360	363

	UNITS	T	AA	AB	AC	AF	BA	BS	EV	W
	IN	2.03	2 NPT	13.19	9.69	3.88	4.75	5.50	1.00	.38
	MM	52		335	246	99	121	140	25	10

	FRAME	UNITS	C	N	U -.001	V MIN	ES MIN	SQ KEY
	280T	IN	27.66	5.00	1.875	4.38	3.28	.500
		MM	703	127	47.63	111	83	12.70
	280TS	IN	26.28	3.63	1.625	3.00	1.91	.375
		MM	668	92	41.28	76	49	9.53

	FRAME	UNITS	2F ±.03
	284T, TS	IN	9.50
		MM	241
	286T, TS	IN	11.00
		MM	279

1. ALL ROUGH CASTING DIMENSIONS MAY VARY BY .25" DUE TO CASTING AND /OR FABRICATION VARIATIONS.
2. LARGEST MOTOR WIDTH.
3. TOLERANCES SHOWN ARE IN INCHES ONLY.
4. STANDARD ASSEMBLY POSITION F-1 IS SHOWN F-2 IS PROVIDED WHEN SPECIFIED. CONDUIT OPENINGS MAY BE LOCATED IN STEPS OF 90º REGARDLESS OF LOCATION.
   STANDARD AS SHOWN WITH CONDUIT OPENING DOWN

Nidec Motor Corporation
St. Louis, Missouri

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ISSUED BY	S. GARCIA
APPROVED BY	R. TIMMERMAN

IHP_DP_NMCA (MAR-2011) SOLIDEDGE

NAMEPLATE DATA

CATALOG NUMBER:				NAMEPLATE PART #:	2022000-002		
MODEL	FE85	FR	284T	TYPE	LCE	ENCL	TEFC
SHAFT END BRG	6310-J/C3 - QTY 1			OPP END BRG	6210-J/C3 - QTY 1		
PH	3	MAX AMB	40 C	ID#			
INSUL CLASS	F	Asm. Pos.	F1	DUTY	CONT		

HP	25		RPM	1775		HP		RPM	
VOLTS	460	230				VOLTS			
FL AMPS	28.9	58.0				FL AMPS			
SF AMPS	33.0	66.0				SF AMPS			
SF	1.15	DESIGN	B	CODE	G	SF		DESIGN	CODE
NEMA NOM EFFICIENCY	93.6	NOM PF	86.6	KiloWatt	18.7	NEMA NOM EFFICIENCY		NOM PF	
GUARANTEED EFFICIENCY	92.4	MAX KVAR	5.8	HZ	60	GUARANTEED EFFICIENCY		MAX KVAR	HZ

HAZARDOUS LOCATION DATA (IF APPLICABLE):

DIVISION	1	CLASS I	I	GROUP I	D
TEMP CODE	T2B	CLASS II		GROUP II	

VFD DATA (IF APPLICABLE):

VOLTS			
AMPS			
TORQUE 1		TORQUE 2	
VFD LOAD TYPE 1		VFD LOAD TYPE 2	
VFD HERTZ RANGE 1		VFD HERTZ RANGE 2	
VFD SPEED RANGE 1		VFD SPEED RANGE 2	
SERVICE FACTOR		FL SLIP	
NO. POLES	4	MAGNETIZING AMPS	8.6
VECTOR MAX RPM		Encoder PPR	
Radians / Seconds		Encoder Volts	

TEAO DATA (IF APPLICABLE):

HP (AIR OVER)		HP (AIR OVER M/S)		RPM (AIR OVER)		RPM (AIR OVER M/S)	
FPM AIR VELOCITY		FPM AIR VELOCITY M/S		FPM AIR VELOCITY SEC			

ADDITIONAL NAMEPLATE DATA:

Decal / Plate	WD=158803	Customer PN	
Notes		Non Rev Ratchet	
Max Temp Rise	80C RISE/RES@1.00SF	OPP/Upper Oil Cap	GREASE
Thermal (WDG)		SHAFT/Lower Oil Cap	GREASE
Altitude			
Regulatory Notes		Regulatory Compliance	
COS		Marine Duty	
Balance		Arctic Duty	
3/4 Load Eff.	94.2	Inrush Limit	
Motor Weight (LBS)	177.06 KG	Direction of Rotation	
Sound Level		Special Note 1	
Vertical Thrust (LBS)		Special Note 2	
Thrust Percentage		Special Note 3	
Bearing Life		Special Note 4	
Starting Method		Special Note 5	
Number of Starts		Special Note 6	
200/208V 60Hz Max Amps		SH Max. Temp.	
190V 50 hz Max Amps		SH Voltage	
380V 50 Hz Max Amps		SH Watts	
NEMA Inertia		Load Inertia	
Sumpheater Voltage		Sumpheater Wattage	
Special Accessory Note 1		Special Accessory Note 16	
Special Accessory Note 2		Special Accessory Note 17	
Special Accessory Note 3		Special Accessory Note 18	
Special Accessory Note 4		Special Accessory Note 19	
Special Accessory Note 5		Special Accessory Note 20	
Special Accessory Note 6		Special Accessory Note 21	
Special Accessory Note 7		Special Accessory Note 22	
Special Accessory Note 8		Special Accessory Note 23	
Special Accessory Note 9		Special Accessory Note 24	
Special Accessory Note 10		Special Accessory Note 25	
Special Accessory Note 11		Special Accessory Note 26	
Special Accessory Note 12		Special Accessory Note 27	
Special Accessory Note 13		Special Accessory Note 28	
Special Accessory Note 14		Special Accessory Note 29	
Special Accessory Note 15		Special Accessory Note 30	

NIDEC MOTOR CORPORATION

ST. LOUIS, MO

TYPICAL NAMEPLATE DATA
ACTUAL MOTOR NAMEPLATE LAYOUT MAY VARY
SOME FIELDS MAY BE OMITTED

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MOTOR PERFORMANCE

MODEL NO.	CATALOG NO.	PHASE	TYPE	FRAME
FE85	NA	3	LCE	284T

ORDER NO.	23440	LINE NO.	

MPI:	127202	127203
HP:	25	25
POLES:	4	4
VOLTS:	460	230
HZ:	60	60
SERVICE FACTOR:	1.15	1.15
EFFICIENCY (%):		
S.F.	93.1	93.1
FULL	93.6	93.6
3/4	94.2	94.2
1/2	93.8	93.8
1/4	90.7	90.7
POWER FACTOR (%):		
S.F.	87.1	87.1
FULL	86.6	86.6
3/4	84.2	84.2
1/2	77.6	77.6
1/4	58.9	58.9
NO LOAD	5.9	5.9
LOCKED ROTOR	39.6	39.6
AMPS:		
S.F.	33	66
FULL	28.9	58
3/4	22.1	44
1/2	16.1	32
1/4	11	21.9
NO LOAD	8.6	17.2
LOCKED ROTOR	183	365
NEMA CODE LETTER	G	G
NEMA DESIGN LETTER	B	B
FULL LOAD RPM	1775	1775
NEMA NOMINAL / EFFICIENCY (%)	93.6	93.6
GUARANTEED EFFICIENCY (%)	92.4	92.4
MAX KVAR	5.8	5.8
AMBIENT (°C)	40	40
ALTITUDE (FASL)	3300	3300
SAFE STALL TIME-HOT (SEC)	30	30
SOUND PRESSURE (DBA @ 1M)	75	75
TORQUES:		
BREAKDOWN{% F.L.}	270	270
LOCKED ROTOR{% F.L.}	203	203
FULL LOAD{LB-FT}	73.9	73.9

NEMA Nominal and Guaranteed Efficiencies are up to 3,300 feet above sea level and 25 ° C ambient

The Above Data Is Typical, Sinewave Power Unless Noted Otherwise

NIDEC MOTOR CORPORATION

ST. LOUIS, MO

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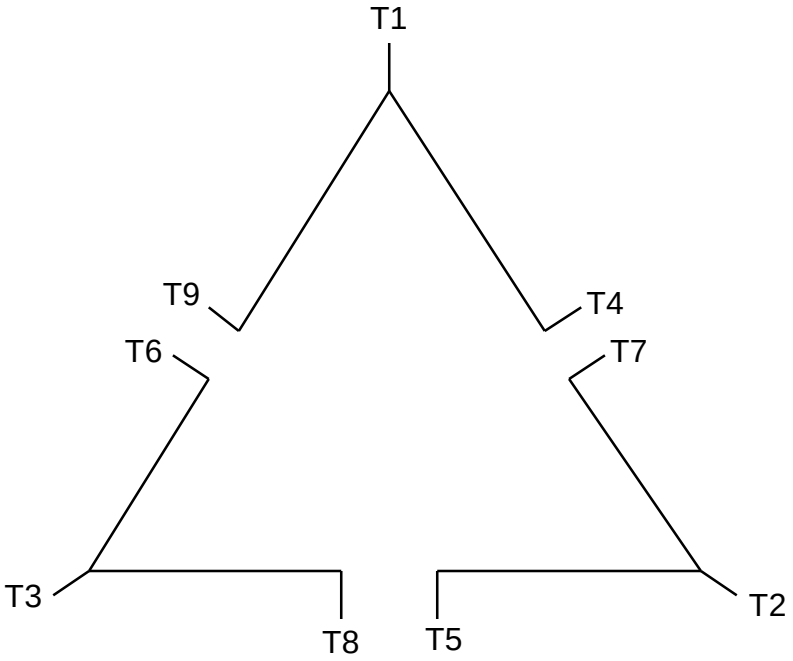
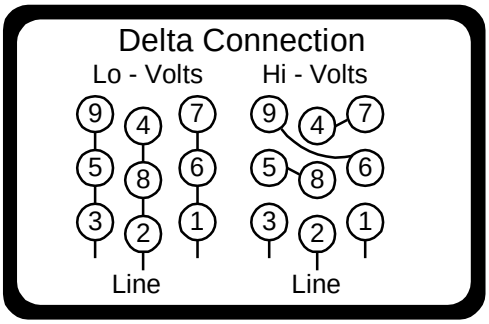
A109145

Motor Wiring Diagram

9 Lead, Dual Voltage (DELTA Conn.)





To reverse direction of rotation interchange connections L1 and L2.

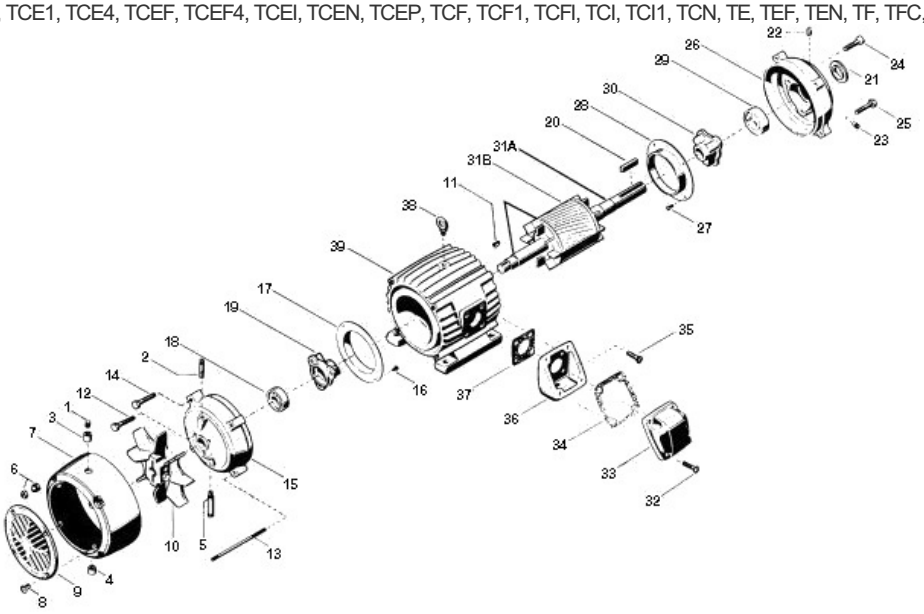
Each lead may have one or more cables comprising that lead.
In such case each cable will be marked with the appropriate lead number.

Connection Plate: A109145
Connection Decal: 344122

RENEWAL PARTS

FRAMES 254T THRU 447T - TOTALLY ENCLOSED AND EXPLOSIONPROOF MOTORS

TYPES: CE, CE1, CE4, CEF, CT, CT1, CT4, CTC, CTE, CTE1, CTE4, CTEF, CTEF1, CTEF4, CTEI, CTEN, CTF, CTF1, CTF4, CTFI, CTFI1, CTFI4, CTFN, CTI, CTI4, CTN, CTNI, EC, ECEI, FCT, FCTF, FCTF1, FCTN, FD, FDF, FDF1, FL, FLC, FLCA, FLCF, FLF, FN, FNC, FTC, FTCF, JAD, JDE, L, L1, L4, LC, LC1, LCA, LCAE, LCE, LCEF, LCEI, LCE1, , LCF, LCFI, LCI, LE, LE1, LE4, LEF, LF, LF1, LF4, LFC, LFI, LI, LN, N, NC, NCE, NCEF, NCF, NCFI, NCI, NE, NF, NN, T, T1, T4, TC, TC1, TC4, TCA, TCE, TCE1, TCE4, TCEF, TCEF4, TCEI, TCEN, TCEP, TCF, TCF1, TCFI, TCI, TCI1, TCN, TE, TEF, TEN, TF, TFC, TFN, TN



ITEM NO.	QTY	NAME OF PART
1	1	Slotted Headless Pipe Plug
2	1	Pipe Coupling
3	1	Pipe Nipple
4	1	Pipe Cap
5	1	Pipe Nipple
6	2	Cap and Jam Nut
7	1	Fan Cover Guard
8	3	Screw & Lockwasher
9	1	Grill
10	1	Vent Fan Assembly
11	1	Woodruff Key (Not used on frames 254T &256T
12	2	Screw
13	2	Stud & Nut
14	2	Screw (Qty 6 on frames 254T & 256T)
15	1	Bracket
16	4	Screw (Used only on frame 286T & 326T)
17	1	Air Deflector (Used only on frame 286T & 326T)
18	1	Ball Bearing
19	1	Bearing Cap
20	1	Key
21	1	Water Deflector

ITEM NO.	QTY	NAME OF PART
22	1	Slotted Headless Pipe Plug
23	1	Pipe Plug
24	2	Screw
25	4	Screw (Qty 8 on frames 286T & 326T)
26	1	Bracket (Not used on types TF)
27	4	Screw (Used only on frame 286T & 326T)
28	1	Air Deflector ((Used only on frame 286T & 326T)
29	1	Ball Bearing
30	1	Bearing Cap
31	1	Rotor Assembly (Includes items 31A & 31B)
31A	1	Motor Shaft
31B	1	Rotor Core
32	4	Screw
33	1	Outlet Box Cover
34	1	Gasket
35	4	Screw (Qty 2 on frames 254T & 256T)
36	1	Outlet Box Base
37	1	Gasket (Outlet Box Base)
38	1	Eyebolt
39	1	Wound Stator Assembly

WARNING:
Any disassembly or repair work on explosionproof motors will void the Underwriters Laboratories, Inc. label unless done by the manufacturer, or a facility approved by the Underwriters Laboratories, Inc. Refer to your nearest sales office for assistance.

BEARINGS:
Refer to motor nameplate for the bearing numbers.

PRICES:
Parts stocking distributors: refer to renewal parts numerical index. All Others: refer to your nearest parts distributor.

reference: Renewal Parts Section 700, Page 19

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General Information for Integral Horsepower (IHP) Motors on Variable Frequency Drives (VFDs)

Variable Frequency Drives (VFD)

A VFD is a type of controller used to vary the speed of an electric motor. The VFD takes a fixed AC voltage and frequency and allows it to be adjusted in order to get different speeds from the motor. Motor speed can be varied by changing the frequency of the input power waveform. The equation below shows how the frequency affects the speed of a three phase induction motor.

$$\text{Speed} = \frac{120^* \text{ Fundamental Input Frequency}}{\text{Number of Motor Poles}}$$

How does a VFD work?

A VFD takes the fixed frequency and voltage sine wave from the power grid or power station and puts it through a few steps in order to allow the VFD user to vary the frequency and in turn control the motor speed. First it rectifies the AC power into DC Power. Because of this step, a term commonly used instead of VFD is inverter. This only describes one step of what the VFD does to the power waveform. Once rectified into a DC voltage the drive sends the power through a set of transistors or switches. These switches can take the DC waveform and by opening and closing at certain speeds and durations can create an output waveform that mimics the sine wave that is required to drive a three phase electric motor. The output wave form is known as a Pulse Width Modulation (PWM) waveform because the waveform is created by multiple pulses of the switches at short intervals.

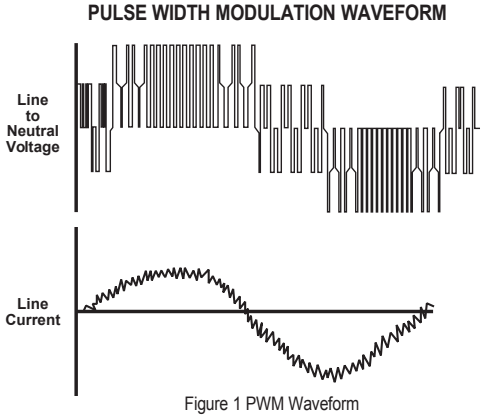

Figure 1 PWM Waveform

What variables should be considered when deciding whether to power a motor with a VFD?

VFD compatibility with motors is complex. As a result, many variables must be considered when determining the suitability of a particular motor for use with a VFD. These variables include:

- Torque requirements (Constant or Variable)
- Speed Range
- Line / System Voltage
- Cable length between the VFD and the motor
- Drive switching (carrier) frequency
- Motor construction
- VFD dv/dt
- High temperatures or high humidity
- Grouding system

Wider speed ranges, higher voltages, higher switching frequencies, insufficient grounding and increased cable lengths all add to the severity of the application and, therefore, the potential for premature motor failure.

How does a VFD affect the motor?

There are many things to consider when a motor is powered using a VFD or PWM power. When a motor is powered by a PWM waveform the motor windings very often see a large differential voltage, either from phase to phase or turn to turn. When the voltage differential becomes large enough it creates a reaction at the molecular level that converts available oxygen into O3. This phenomenon is called partial discharge or corona. This reaction creates energy in the form of light and heat. This energy has a corrosive effect on the varnish used to protect the motor windings. PWM waveforms can also magnify shaft voltages which lead to arcing across the bearing and causing premature bearing failure. Corrective action must be taken to mitigate these issues that arise when using an electric motor with a VFD.

How do I protect the motor?

Nidec Motor Corporation (NMC) has developed specific motor designs to decrease the harmful affects that a VFD can have on a motor. NMC's INVERTER GRADE® insulation system is the first line of defense against corona and phase to phase faults that can be common when a motor is powered using a PWM waveform. The INVERTER GRADE® insulation system is standard on all of NMC's Inverter Duty products. Along with the INVERTER GRADE® insulation, thermostats are installed as a minimum protection against over heating the motor. Special consideration must also be given to bearings in motors powered by VFD's. In order to create a low resistance path to ground for built up shaft voltages a shaft grounding device can be used. On larger horsepower motors an insulated bearing system should be used in conjunction with the shaft grounding device when installed, to force the stray shaft voltages to ground. The bearing failures are more prominent on motors with thrust handling bearings. NMC has created an Inverter Duty vertical motor line that not only uses the INVERTER GRADE® insulation system, but that also comes standard with a shaft grounding device. On motors that are 100 HP and greater the thrust bearing is also insulated for additional protection.

What does "Inverter Duty" mean?

An Inverter Duty motor should describe a motor that helps mitigate potential failure modes of a motor that is powered by a VFD. Inverter duty motor windings should be able to withstand the voltage spikes per NEMA MG1 Part 31.4.4.2 and protect against overheating when the motor is run at slow speeds. On thrust handling bearings it is apparent that the bearings require additional protection. Inverter Duty vertical motors should have a shaft grounding device to protect the motor bearings from fluting due to voltage discharge through the bearing. On larger motors (100HP and larger) the shaft should also be electrically isolated from the frame in order to aid the shaft grounding ring in discharging the shaft voltages to ground.

*This information applies only to Integral Horsepower (IHP) motors as defined on the Agency Approval page, under UL®† & CSA®† listings where indicated.

† All marks shown within this document are properties of their respective owners.

Motor / Inverter Compatibility

Thermal Overloads and Single Phase Motors

Motors with thermal overloads installed may not operate properly on a VFD. The current carrying thermal overload is designed for sine wave power. Operation on a VFD may cause nuisance tripping or potentially not protect the motor as would be expected on line power. Thermostats or thermistors installed in the motor and connected properly to the VFD may provide suitable thermal overload protection when operating on a VFD. (consult codes for installation requirements)

Single phase motors and other fractional horsepower ratings are not designed to be operated on a VFD. Within Nidec Motor Corporation standard products, all motors NEMA®† 48 frame (5.5" diameter) and smaller are not suitable for VFD applications. Three phase 56 and 143/145 frame applications should be noted on the catalog price page; or if in doubt ask an Nidec Motor Corporation technical representative for recommendations on compatibility with a VFD.

Slow Speed Motors

Motors with a base design of slower than six poles require special consideration regarding VFD sizing and minimizing harmonic distortion created at the motor terminals due to cable installation characteristics. Additional external PWM waveform filters and shielded motor cables designed for PWM power may be required to provide acceptable motor life. Harmonic distortion on the output waveform should be kept to a minimum level (less than 10%) mismatch impedence.

690V Applications

Motors that are rated for 690VAC and that will be powered by 690VAC PWM VFDs require the use of an external filter to limit peak voltage spikes and the use of an INVERTER GRADE® motor. Where available, an alternative to using an output filter is to upgrade to a 2300V insulation system.

Low Voltage TITAN® Motors

When using 449 frame and larger motors on PWM type VFDs consider the use of an external filter and shielded motor cables designed for PWM power to minimize harmonic distortion and peak voltages at the motor terminals. Harmonic distortion on the output waveform should be kept to a minimum level (less than 10%).

Bearing Currents Related to PWM Waveforms

Due to the uniqueness of this condition occurring in the field, protection of the motor bearings from shaft currents caused by common mode voltages is not a standard feature on sine wave or Inverter Duty motor products, unless explicitly noted. Some installations may be prone to a voltage discharge condition through the motor bearings called Electrical Discharge Machining (EDM) or fluting.

EDM damage is related to characteristics of the PWM waveform, and the VFD programming, and installation factors.

Bearing EDM as a result of VFD waveform characteristics may be prevented by the installation of a shaft grounding device such as a brush or ring and/or correction of the installation characteristics causing the shaft voltage condition. Insulated bearing(s) may be required. VFD filters may be used if bearing fluting is to be mitigated.

Bearing Protection on Inverter Duty Vertical Motors

All U.S. MOTORS® brand "Inverter Duty" vertical products have a shaft grounding system that allows damaging shaft currents a low resistance path to ground. **Bearings on vertical motors fed by VFD power without this bearing protection are not covered under any warranty**. All other bearing failure is covered per NMC's standard warranty. An electric motor repair shop approved to service U.S. MOTORS® brand motors must verify that the cause of the bearing failure was not due to EDM damage.

Multiple Motors on a Single VFD

Special considerations are required when multiple motors are powered from a single VFD unit. Most VFD manufacturers can provide guidelines for proper motor thermal considerations and starting/stopping of motors. Cable runs from the VFD and each motor can create conditions that will cause extra stress on the motor winding. Filters may be required at the motor to provide maximum motor life.

Grounding and Cable Installation Guidelines

Proper output winding and grounding practices can be instrumental in minimizing motor related failures caused by PWM waveform characteristics and installation factors. VFD manufacturers typically provide detailed guidelines on the proper grounding of the motor to the VFD and output cable routing. Cabling manufacturers provide recommended cable types for PWM installations and critical information concerning output wiring impedance and capacitance to ground.

Vertical Motors on VFDs

Vertical motors operated on VFD power present unique conditions that may require consideration by the user or installation engineer:

- Locked rotor and drive tripping caused by non-reversing-ratchet operation at low motor speeds. It is not recommended to operate motors at less than 1/4 of synchronous speed. If slow speeds are required contact NMC engineering.
- Unexpected / unacceptable system vibration and or noise levels caused by the torque pulsation characteristics of the PWM waveform, a system critical frequency falling inside the variable speed range of the process or the added harmonic content of the PWM waveform exciting a system component
- Application related problems related to the controlled acceleration/ deceleration and torque of the motor on VFD power and the building of system pressure/ load.
- The impact the reduction of pump speed has on the down thrust reflected to the pump motor and any minimum thrust requirements of the motor bearings
- Water hammer during shutdown damaging the non-reversing ratchet

Humidity and Non-operational Conditions

The possible build-up of condensation inside the motor due to storage in an uncontrolled environment or non-operational periods in an installation, can lead to an increased rate of premature winding or bearing failures when combined with the stresses associated with PWM waveform characteristics. Moisture and condensation in and on the motor winding over time can provide tracking paths to ground, lower the resistance of the motor winding to ground, and lower the Corona Inception Voltage (CIV) level of the winding.

Proper storage and maintenance guidelines are important to minimize the potential of premature failures. Space heaters or trickle voltage heating methods are the common methods for drying out a winding that has low resistance readings. **Damage caused by these factors are not covered by the limited warranty provided for the motor unless appropriate heating methods are properly utilized during non-operational periods and prior to motor start-up.**

NEMA®† Application Guide for AC Adjustable Speed Drive Systems: http://www.nema.org/stds/acadjustable.cfm#download

* This information applies only to Integral Horsepower (IHP) motors as defined on the Agency Approval page, under UL®† & CSA®† listings where indicated.

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Warranty Guidelines for Integral Horsepower (IHP)* Motors on Variable Frequency Drives

Warranty Guidelines

The information in the following section refers to the motor and drive application guidelines and limitations for warranty.

Hazardous Location Motors

Use of a variable frequency drive with the motors in this catalog, intended for use in hazardous locations, is only approved for Division1, Class I, Group D hazardous location motors with a T2B temperature code, with a limitation of 2:1 constant torque or 10:1 variable torque output. **No other stock hazardous location motors are inherently suitable for operation with a variable frequency drive**. If other requirements are needed, including non-listed Division 2, please contact your Nidec Motor Corporation territory manager to conduct an engineering inquiry.

575 Volt Motors

575 volt motors can be applied on Inverters when output filters are used. Contact the drive manufacturer for filter selection and installation requirements.

Applying INVERTER GRADE® Insulated Motors on Variable Frequency Drives (2, 4, 6 pole)

The products within this catalog labeled "Inverter Duty" or "Vector Duty" are considered INVERTER GRADE® insulated motors. INVERTER GRADE® motors exceed the NEMA®† MG-1 Part 31 standard. Nidec Motor Corporation provides a three-year limited warranty on all NEMA®† frame INVERTER GRADE® insulated motors and allows long cable runs between the motor and the VFD (limited to 400 feet without output filters). Cable distance can be further limited by hot and humid environments and VFD manufacturers cable limits. These motors may be appropriate for certain severe inverter applications or when the factors relating to the end use application are undefined (such as spares).

Nidec Motor Corporation's U.S. Motors® brand is available in the following INVERTER GRADE® insulated motors:

- Inverter Duty NEMA®† frame motors good for 10:1 Variable Torque & 5:1 Constant Torque, including Vertical Type RUSI
- Inverter Duty motors rated for 10:1 Constant Torque
- ACCU-Torq® and Vector Duty Motors with full torque to 0 Speed
- 841 Plus® NEMA®† Frame Motors

Applying Premium Efficient motors (that do not have INVERTER GRADE® insulation) on Variable Frequency Drives (2, 4, 6 pole)

Premium efficient motors without INVERTER GRADE insulation meet minimum NEMA®† MG-1, Section IV, Part 31.4.4.2. These motors can be used with Variable Frequency Drives (with a reduced warranty period) under the following parameters:

- On NEMA®† frame motors, 10:1 speed rating on variable torque loads & 4:1 speed range on constant torque loads.
- On TITAN® frame motors, 10:1 speed rating on variable torque loads.
- On TITAN® frame motors, inquiry required for suitability on constant torque loads.

Cable distances are for reference only and can be further limited by hot and humid environments (refer to Table 1). Refer to specific VFD manufacturers cable limits. Refer to the Motor/ Inverter Compatibility page for special consideration of vertical motor bearings.

Table 1 - Cable Distances			
Maximum Cable Distance VFD to Motor			
Switching Frequency	460 Volt	230 Volt	380 Volt
3 Khz	127 ft	400 ft	218 ft
6 Khz	90 ft	307 ft	154 ft
9 Khz	73 ft	251 ft	126 ft
12 Khz	64 ft	217 ft	109 ft
15 Khz	57 ft	194 ft	98 ft
20 Khz	49 ft	168 ft	85 ft

Warranty Period Clarifications and Exceptions

Standard Energy Efficient Exclusion

Applying Standard & Energy Efficient Motors on Variable Frequency Drives is not recommended. VFD related failures on standard and energy efficient motors will not be covered under warranty.

Vertical Motor Windings

Premium efficient vertical motors without INVERTER GRADE® insulation that are installed using the criteria described in this document and applied in the correct applications shall have a warranty while powered by a VFD for 12 months from date of installation or 18 months from date of manufacturing whichever comes first. See limited warranty page for horizontal motor warranty periods.

Bearing Exclusion for Thrust Handling Bearings

Bearings used in premium efficienct vertical motors, and all thrust handling bearings, that are powered by VFDs without shaft grounding devices or insulated bearings (when required) will **not** be covered under any warranty for damages caused from being powered by a VFD. All other bearing failure is covered per NMC's standard warranty. An electric motor repair shop approved to service U.S. MOTORS® brand motors must verify that the cause of the bearing failure was not due to Electrical Discharge Machining.

Medium Voltage and Slow Speed Considerations

Motors that are rated above 700 VAC or that are eight pole and slower require special consideration and installation and are **not** covered under the warranty guidelines in this document. Motors that are rated above 700VAC have special cable length and voltage differential issues that are specific to the VFD type and manufacture. The motor construction and cost may vary dramatically depending on the VFD topology and construction. Contact your NMC representative with VFD manufacturer name and model type for application and motor construction considerations. Motors that are designed eight pole and slower also require special installation and filters per the drive manufacturer.

* This information applies only to Integral Horsepower (IHP) motors as defined on the Agency Approval page, under UL®† & CSA®† listings where indicated.

† All marks shown within this document are properties of their respective owners.